



Tarnoform® 300 CF2 POM-CF10			
Grupa Azoty S.A.			
Rheological properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	4.5	cm <sup>3</sup> /10min	ISO 1133
Temperature	190	°C	ISO 1133
Load	2.16	kg	ISO 1133
Molding shrinkage, parallel	0.7	%	ISO 294-4, 2577
Melt flow index, MFI	5.5	g/10min	ISO 1133
MFI temperature	190	°C	ISO 1133
MFI load	2.16	kg	ISO 1133
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	8500	MPa	ISO 527-1/-2
Tensile Strength	105	MPa	ISO 527-1/-2
Strain at break	2.5	%	ISO 527-1/-2
Charpy impact strength (+23°C)	35	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength (+23°C)	4	kJ/m <sup>2</sup>	ISO 179/1eA
Flexural modulus (23°C)	6900	MPa	ISO 178
Izod Impact notched, 23°C	5.5	kJ/m <sup>2</sup>	ISO 180/1A
Ball indentation hardness	210	MPa	ISO 2039-1
<b>Thermal properties</b>			
<b>ISO Data</b>			
Melting temperature (10°C/min)	167	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	160	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	160	°C	ISO 306
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.2	mm	IEC 60695-11-10
<b>Electrical properties</b>			
<b>ISO Data</b>			
Surface resistivity	100	Ohm	IEC 60093
<b>Other properties</b>			
<b>ISO Data</b>			
Humidity absorption	0.2	%	Sim. to ISO 62
Density	1440	kg/m <sup>3</sup>	ISO 1183
<b>Characteristics</b>			
<b>Processing</b>		<b>Special Characteristics</b>	
Injection Molding		Increased electrical conductivity	
<b>Delivery form</b>		<b>Features</b>	
Granules, Black		Copolymer	